



# FLUOROPOLYMERS

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## ABOUT US

Headquartered in Noida, India, Gujarat Fluorochemicals Limited (GFL), is a part of the INOX Group of Companies. The group has diversified business segments comprising Chemicals, Fluoropolymers, Cryogenic engineering, Entertainment, Industrial gases and Renewable energy.

An ISO 9001:2015, ISO 14001:2015, ISO 45001:2018, IATF 16949:2016 and SA 8000:2014 certified organisation, GFL is a leading producer of Fluoropolymers, Fluorospecialities, Refrigerants and Chemicals for applications in varied industries. GFL derives its strength from expertise in Fluorine Chemistry, vertical integration from natural minerals to Fluoropolymers and strong R&D, enabling it to provide one of the best quality products meeting all regulatory compliances, to our clientele globally.

The year 1989 marked commencement of Company's commercial operations with India's largest Refrigerant manufacturing unit at Ranjit nagar, Gujarat, India. Foraying into new avenues in 2007, with one of the world's most integrated facilities at Dahej, Gujarat, India, GFL now has a diverse portfolio of Fluoropolymers comprising PTFE, PFA, FEP, FKM, PVDF and Fluoropolymer Additives.

With three manufacturing facilities in India, a captive Fluorspar mine in Morocco, offices and warehouses in Europe and USA, and a marketing network spread across the world, GFL is one of the established players in Fluoropolymers and Fluorospecialities markets.

Our Sustainability goals are interwoven with the way we do business all along our value chain. The company is signatory to the United Nations Global Compact (UNGC), Science Based Targets Initiative (SBTi), and is a member of the Indian Chemical Council (ICC). Our focus on Health, Safety and Environment is reflected in the well being and safety of our people. All-inclusive efforts towards sustainability at various facets make us long-term partners for our customers across geographies.

## Granular Virgin PTFE Resins

PTFE has an impressive array of following properties that makes it a material of choice for various demanding applications:

- Low dielectric constant and loss factor
- Low coefficient of friction
- Broad range of service temperature (-250°C to 250°C)
- Inherent UV resistance
- Excellent chemical resistance
- Low smoke and flammability resistance
- FDA compliance for food contact

## Grades and Applications

Grades	Characteristics	Applications
INOFLO <sup>®</sup> 610/630/640 (Low Flow)	Fine particle size with narrow distribution High tensile and elongation	General molding Skived film and sheet Compounding
INOFLO <sup>®</sup> 210/220/230 (Free Flow)	Good flow High bulk density Good mold filling behavior	Automatic and isostatic molding of parts Molded sheets Small diameter and thin wall thickness tube
INOFLO <sup>®</sup> 510/515 (Pre-sintered)	Narrow particle size distribution Good flow Homogeneously sintered powder	For making continuous profiles (rods and tubes) by Ram extrusion

## Typical Properties

Properties	Test Method	Unit	Nominal Value							
			610	630	640	210	220	230	510	515
			Low Flow			Free Flow			Pre-sintered	
Bulky density	ASTM D 4894	g/l	450	350	325	700	775	750	500	600
Avg. particle size	ASTM D 4894	µm	190	32	23	600	500	300	575	150
Mold shrinkage	ASTM D 4894	%	3.25	3.5	4	2.50	2.25	2.25	-	-
Powder flow	ASTM D 1895	g/min	-	-	-	400	400	-	300	-
Std. specific gravity	ASTM D 4894	-	2.155	2.155	2.155	2.155	2.155	2.155	2.155	2.155
Melting points	ASTM D 4894	°C (°F)	342 (648) 327 (621)	342 (648) 321 (621)	342 (648) 321 (621)	342 (648) 327 (621)	342 (648) 327 (621)	342 (648) 327 (621)	327 (621)	327 (621)
Tensile strength	ASTM D 4894	MPa (psi)	25 (3626)	30 (4351)	35 (5076)	30 (4351)	30 (4351)	30 (4351)	20* (2900)*	- -
Elongation	ASTM D 4894	%	250	325	350	275	275	275	200*	-

Note: These are typical properties and not to be used for specification purpose

\* GFL Internal Method

## Granular Modified PTFE Resins

Modified PTFE is chemically modified and has following improved properties over virgin PTFE:

- Reduced permeability
- Reduced deformation under load
- Good flexural fatigue resistance
- Smooth surface
- Higher transparency
- Weldability
- Higher di-electric strength
- Reduced stretch void index

## Grades and Applications

Grades	Characteristics	Applications
INOFLON <sup>®</sup> M690/M695 (Low Flow)	Fine particle size with narrow distribution	Skived film and sheet Compounding
INOFLON <sup>®</sup> M280/M290/M295 (Free Flow)	Good flow High bulk density Good mold filling behavior	Automatic and isostatic molding of parts Ram extrusion of rods and tubes

## Typical Properties

Properties	Test Method	Unit	Nominal Value				
			M690	M695	M290	M295	M280
			Low Flow		Free Flow		
Bulky density	ASTM D 4894	g/l	300	300	700	700	700
Avg. particle size	ASTM D 4894	µm	25	25	475	475	500
Mold shrinkage	ASTM D 4894	%	5	5	4	4	-
Powder flow	ASTM D 1895	g/min	-	-	400	400	400
Std. specific gravity	ASTM D 4894	-	2.155	2.160	2.155	2.160	2.160
Melting points	ASTM D 4894	°C (°F)	342 (648) 327 (621)	342 (648) 327 (621)	342 (648) 327 (621)	342 (648) 327 (621)	342 (648) 327 (621)
Tensile strength	ASTM D 4894	MPa (psi)	30 (4351)	30 (4351)	30 (4351)	30 (4351)	20* (2900)
Elongation	ASTM D 4894	%	400	400	400	400	400*

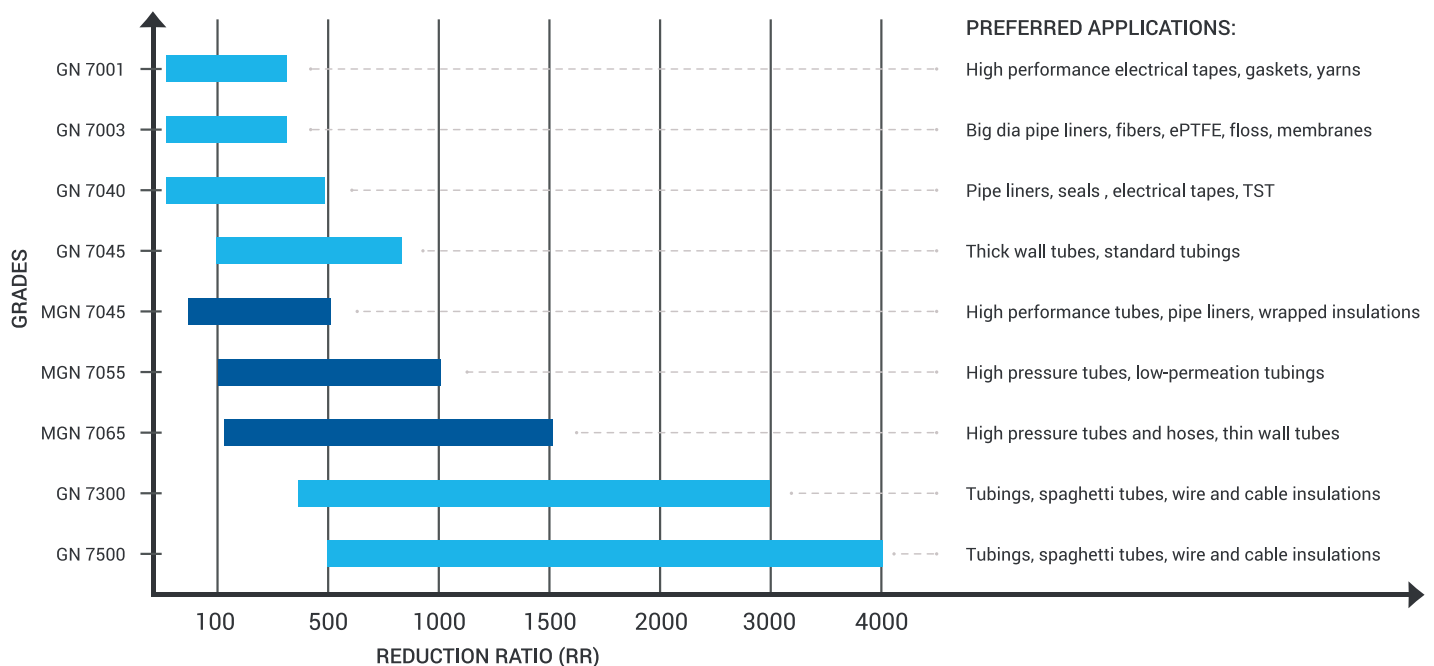
Note: These are typical properties and not to be used for specification purpose

\* GFL Internal Method

## Fine Powder PTFE Resins

Fine Powder PTFE Resins are polymerized in an aqueous dispersion medium made from environmental friendly emulsifier. Fine Powder PTFE Resins are milky white polymers obtained from coagulating dispersions. Hydrocarbon oils are used for processing Fine Powder PTFE Resins. They offer an impressive array of following properties that makes them the material of choice for various demanding applications. Fine Powder PTFE Resins are PFOA/PFOS free.

### Fine Powder Product Portfolio



### Important Properties (GN/MGN Grades)

- High dielectric strength
- Good dimensional stability
- Good fibrillation
- Good mechanical properties and ease of process ability
- Chemically inert to most industrial chemicals and solvents
- Low friction and non stick surface
- High stress cracking resistance
- Good transparency
- High burst strength
- Good surface finish
- Good weldability
- Low gas permeability
- High flex life

## Typical Properties - GN Grades

Properties	Test Method	Unit	Nominal Value					
			GN7001	GN7003	GN7040	GN7045	GN7300	GN7500
Bulk density	ASTM D 4895	g/l	475	500	500	475	450	450
Avg. particle size (d <sub>50</sub> )	ASTM D 4895	µm	500	525	525	475	450	475
Extrusion pressure [Reduction Ratio]	ASTM D 4895	MPa (psi)	42 (6092) [RR 400:1]	42 (6092) [RR 400:1]	35 (5076) [RR 400:1]	22 (3191) [RR 400:1]	42 (6092) [RR1600:1]	28 (4061) [RR1600:1]
Std. Specific Gravity (SSG)	ASTM D 4895	–	2.150	2.155	2.175	2.18	2.175	2.175
Tensile strength	ASTM D 4895	MPa (psi)	32 (4641)	33 (4786)	33 (4786)	33 (4786)	33 (4786)	30 (4351)
Elongation at break	ASTM D 4895	%	330	330	330	330	350	300

Note: These are typical properties and not to be used for specification purpose

## Typical Properties - MGN Grades

Properties	Test Method	Unit	Nominal Value		
			MGN7045	MGN7055	MGN7065
Bulk density	ASTM D 4895	g/l	500	500	475
Avg. particle size (d <sub>50</sub> )	ASTM D 4895	µm	500	475	450
Extrusion pressure [Reduction Ratio]	ASTM D 4895	MPa (psi)	29 (4206) [RR 400:1]	22 (3191) [RR 400:1]	45 (6527) [RR 1600:1]
Std. Specific Gravity (SSG)	ASTM D 4895	–	2.149	2.151	2.153
Tensile strength	ASTM D 4895	MPa (psi)	33 (4786)	33 (4786)	32 (4641)
Elongation at break	ASTM D 4895	%	330	330	350

Note: These are typical properties and not to be used for specification purpose

## PTFE Aqueous Dispersions

Fluoropolymer dispersions are polymerized in an aqueous dispersion medium, made from environmentally friendly emulsifier and consists of very small particles of fluoropolymer resin. The dispersions are stabilized in water by non-ionic surfactants and are PFOA free. They offer an impressive array of following properties that makes them the material of choice for various demanding applications.

## Grades and Applications

Grades	Characteristics	Applications
AD9100	Good wetting properties Good penetration properties Good weatherability	Belting, architectural fabric and gaskets, packing seals and gaskets, industrial fabric, yarns and filter cloth
AD9200	High gloss Very good abrasion resistance Good corrosion resistance High shear stability	Formulations of high-performance cookware and industrial coating
AD9300	Good impregnation Low foaming Good weatherability	Architectural fabric and gaskets, packing seals and gaskets, industrial fabric, yarns and filter cloth, anti-dripping and impregnation of graphite block
AD9400	High critical cracking resistance High heat resistance	Metal coating formulation, glass cloth coating
AD9700	Good chemical resistance High heat resistance	Bearing and seals

## Typical Properties

Properties	Test Method	INOFLON® AD9100	INOFLON® AD9200	INOFLON® AD9300	INOFLON® AD9400	INOFLON® AD9700
Solid content (%)	ASTM D 4441	60	60	60	60	24
Surfactant by PTFE basis (%)	ASTM D 4441	7.5	6	6	6	5
pH	ASTM E-70	>9.5	>9.5	>9.5	>9.5	>9.5
Specific gravity	ASTM D 4441	1.51	1.51	1.51	1.51	

Note: These are typical properties and not to be used for specification purpose



Grades	Characteristics	Applications
AD9210	Excellent wetting properties Very high gloss Excellent penetration properties Bimodal particle size distribution	Belting, architectural fabric and gaskets, packing seals and gaskets, industrial fabric, yarns and filter cloth
AD9310	Excellent wetting properties Excellent chemical resistance Good weatherability High gloss	Architectural fabric and gaskets, industrial fabric, yarns, anti-dripping and impregnation of graphite block
AD9410	High gloss Low porosity High critical cracking thickness Bimodal particle size distribution	Formulations of high-performance cookware and industrial coating

## Typical Properties

Properties	Test Method	INOFLON® AD9210	INOFLON® AD9310	INOFLON® AD9410
Solid content (%)	ASTM D 4441	59	60	60
Surfactant by PTFE basis (%)	ASTM D 4441	8	6.5	6
pH	ASTM E-70	>9.5	>9.5	>9.5
Specific gravity	ASTM D 4441	1.5	1.5	1.5

Note: These are typical properties and not to be used for specification purpose

## Perfluoroalkoxy (PFA)

### Pellet

- Service temperature up to 260°C
- Superior creep resistance at high temperatures
- Excellent dielectric properties
- Excellent low temperature toughness

Grades	Process Methods	Melt Flow Rate (g/ 10 min)	Specific Gravity	Melting Point (°C)	Tensile Strength (MPa)	Elongation (%)	Applications
Test Method		ASTM D 1238	ASTM D 792	ASTM D 4591	ASTM D 3307	ASTM D 3307	
PFA 8003	Extrusion, injection compression and transfer molding	2.3	2.15	307	28	300	Tubes, linings (pipes/valves/fittings) and transfer molded articles
PFA 8003HS	Extrusion, injection compression and transfer molding	2.3	2.15	307	28	300	Tubes, linings (pipes/valves/fittings), transfer molded articles and semiconductor components
PFA 8015	Extrusion, injection compression and transfer molding	13	2.15	307	25	300	Extruded tubes and profile for hoses jacketing, wire and cable insulation
PFA 8015HS	Extrusion, injection compression and transfer molding	13	2.15	307	25	300	Extruded tubes and profile for hoses jacketing, wire and cable insulation, semiconductor applications

HS is modified grade of 8003 and 8015 with high purity, improved flex life and environmental stress cracking resistance.

Note: These are typical properties and not to be used for specification purpose

### Powder

- Excellent chemical resistance
- Good transparency
- Outstanding electrostatic characteristics
- Excellent non-stick performance

Grades	Process Methods	Melt Flow Rate (g/ 10 min)	Particle Size (µm)	Bulk Density (g/l)	Specific Gravity	Melting Point (°C)	Tensile Strength (MPa)	Elongation (%)	Applications
Test Method		ASTM D 1238	Internal	ASTM D 1895	ASTM D 792	ASTM D 4591	ASTM D 3307	ASTM D 3307	
PFA 8103	Electrostatic powder spray	2.3	7	500	2.15	307	28	300	Powder coatings for chemical and industrial equipment, cookware & bakeware
PFA 8103PT	Electrostatic powder spray	2.3	25	500	2.15	308	25	275	Powder coatings for chemical and industrial equipment, cookware & bakeware
PFA 8115	Electrostatic powder spray	10	7	500	2.15	308	25	275	Powder coatings for chemical and industrial equipment, cookware & bakeware
PFA 8115PT	Electrostatic powder spray	10	25	500	2.15	308	25	275	Powder coatings for chemical and industrial equipment, cookware & bakeware

Note: These are typical properties and not to be used for specification purpose

### Dispersion

- Non-stick properties
- Excellent surface release properties
- Inert to chemicals and solvents
- Excellent weatherability

Grades	Process Methods	Melt Flow Rate (g/ 10 min)	Solid Content (%PFA resin by weight)	%Surfactant content on PFA Solid	Specific Gravity	pH of Dispersion	Melting Point (°C)	Applications
Test Method		ASTM D 1238	ASTM D 4441	ASTM D 4441	ASTM D 792	ASTM E 70	ASTM D 4591	
PFA 8900	Dipping impregnating spraying	15	50	6	1.4	>9.5	307	Coating and impregnating glass fibre fabrics, metal substrate, woven packing
PFA 8910	Dipping impregnating spraying	2	60	6	1.5	>9.5	307	Coating and impregnating glass fibre fabrics, metal substrate, woven packing

Note: These are typical properties and not to be used for specification purpose

## Fluorinated Ethylene Propylene (FEP)

### Pellet

- Service temperature up to 200°C
- Exceptional flame resistance

- Excellent low temperature toughness
- Good mechanical properties

Grades	Process Methods	Melt Flow Rate (g/ 10 min)	Specific Gravity	Melting Point (°C)	Tensile Strength (MPa)	Elongation (%)	Applications
Test Method		ASTM D 1238	ASTM D 792	ASTM D 4591	ASTM D 2116	ASTM D 2116	
FEP 4002	Extrusion, injection and transfer molding	1.5	2.15	272	27	300	Tubes, linings (pipes/valves/fittings)
FEP 4004	Extrusion, injection and transfer molding	3	2.15	272	25	275	Tubes, linings (pipes/valves/fittings)
FEP 4007	Extrusion, injection and transfer molding	7	2.15	263	26	285	Wire and cable insulation, tubing, injection molded parts
FEP 4021	Extrusion, injection and transfer molding	25	2.15	260	22	275	Wire and cable insulation, tubing, injection molded parts

Note: These are typical properties and not to be used for specification purpose

### Powder

- Excellent chemical resistance
- Excellent stress cracking resistance

- Good transparency
- Good electrostatics & fluidization

Grades	Process Methods	Melt Flow Rate (g/ 10 min)	Particle Size (µm)	Bulk Density (g/l)	Specific Gravity	Melting Point (°C)	Tensile Strength (MPa)	Elongation (%)	Applications
Test Method		ASTM D 1238	Internal	ASTM D 1895	ASTM D 792	ASTM D 4591	ASTM D 3307	ASTM D 3307	
FEP 4104	Electrostatic powder spray	3	6	400	2.15	260	23	250	Powder coatings for chemical and industrial equipment
FEP 4107	Electrostatic powder spray	7	6	400	2.15	263	26	350	Powder coatings for chemical and industrial equipment

Note: These are typical properties and not to be used for specification purpose

### Dispersion

- Stability at high temperatures
- Inert to chemicals and solvents

- Excellent weatherability and incombustibility
- Excellent stress cracking resistance

Grades	Process Methods	Melt Flow Rate (g/ 10 min)	Solid Content (%FEP resin by weight)	%Surfactant content on FEP Solid	Specific Gravity	pH of Dispersion	Melting Point (°C)	Applications
Test Method		ASTM D 1238	ASTM D 4441	ASTM D 4441	ASTM D 4441	ASTM E 70	ASTM D 4591	
FEP 4910	Dipping, impregnating, spraying	10	55	6.5	1.45	>9.5	270	Coating and impregnating glass fibre fabrics, metal substrate, woven packing

Note: These are typical properties and not to be used for specification purpose

**Fluoroelastomers**

Grades	Fluorine Content (%)	TR 10 (°C/°F)	Mooney Viscosity ML (1+10) @ 121°C (250 °F)	Hardness (Shore A)	Tensile Strength* MPa (psi)	Elongation at Break* (%)	Compression Set* (%)	Product suggested uses/applications
	Internal NMR	ASTM D 1329	ASTM D 1646	ASTM D 2240	ASTM D 412C	ASTM D 412C	ASTM D 395 Method B	
<b>Bisphenol Curable</b>								
<b>Copolymers Raw Gums</b>								
KR 220	66.0	-18 (-0.4)	22	76	14.0 (2031)	190	17	Low viscosity copolymer - General purpose
KR 235	66.0	-18 (-0.4)	28	76	14.0 (2031)	200	17	Medium/low viscosity copolymer - General purpose - Injection molding. FDA**
KR 250	66.0	-18 (-0.4)	46	77	14.0 (2031)	190	17	Medium viscosity copolymer - General purpose - Injection molding. FDA**
<b>Cure Incorporated Copolymers</b>								
KB 2250Z	66.0	-18 (-0.4)	23	74	14.0 (2031)	240	20	Injection molding of complex shapes - Metal bonding
KB 2252	66.0	-18 (-0.4)	23	73	13.0 (1885)	260	18	Injection molding of complex or extruded shapes. FDA**
KB 2253	66.0	-18 (-0.4)	23	76	14.0 (2031)	200	17	Injection molding, O-rings, gaskets. FDA**
KB 2255	66.0	-18 (-0.4)	23	76	13.0 (1885)	180	16	Injection molding, O-rings, gaskets. Improved Compression Set than KB 2253. FDA**
KB 2400Z^	66.0	-18 (-0.4)	40	75	13.0 (1885)	250	23	Injection or compression molding of metal-bonded parts. 45 Mooney version is also available
KB 2402^	66.0	-18 (-0.4)	40	74	14.0 (2031)	250	18	Injection or compression molding of complex shapes. FDA**. 45 Mooney version is also available
KB 2403^	66.0	-18 (-0.4)	40	77	14.0 (2031)	190	17	Compression, transfer or injection molding of O-rings. FDA**. 45 Mooney version is also available
KB 2652	66.0	-18 (-0.4)	65	72	15.0 (2176)	225	14	High viscosity. Compression molding of seals
<b>Bisphenol/Diamine Curable Terpolymer Raw Gums</b>								
KR 325	68.0	-14 (7)	25	75	13.0 (1885)	230	25	Low viscosity terpolymer - General purpose - Better chemical resistance vs. copolymers
KR 370	68.0	-14 (7)	70	74	14.0 (2031)	230	25	High viscosity - General purpose - Better chemical resistance vs. copolymers. FDA**
KR 435	68.5	-13 (9)	30	73	13.0 (1885)	230	23	Medium viscosity terpolymer - General purpose - Better chemical resistance vs. copolymers. FDA**
KR 470	68.5	-13 (9)	65	73	14.0 (2031)	230	23	High viscosity terpolymer - General purpose. Better chemical resistance vs. copolymers. FDA**
<b>Cure Incorporated Terpolymers</b>								
KB 3300Z	68.0	-14 (7)	30	73	11.0 (1595)	280	27	Injection molding of oil seals, metal bonding
KB 4303	68.5	-13 (9)	30	75	12.0 (1740)	190	23	Injection molding of O-rings and gaskets. Better chemical resistance vs. copolymers
KB 4602	68.5	-13 (9)	60	75	13.0 (1885)	250	25	Compression molding of complex shapes
KB 4603	68.5	-13 (9)	60	75	14.0 (2031)	200	23	Compression molding of O-rings and gaskets
<b>Low Temperature Bisphenol Curable</b>								
KR 630	65.8	-19 (-2)	30	75	13.0 (1885)	170	18	Injection molding - General purpose - Improved low Temperature (TR10 = -19°C)
KB 6253	65.8	-19 (-2)	25	72	13.0 (1885)	190	16	Compression, transfer or injection molding of O-rings- Improved low Temperature (TR10 = -19°C)
<b>Peroxide Curable</b>								
<b>Terpolymers</b>								
KR 320P	67.0	-15 (5)	20	70	19.0 (2756)	250	22	Injection molding - General purpose
KR 340P	67.0	-15 (5)	45	70	19.0 (2756)	280	22	Compression molding - General purpose
KR 520P	70.4	-5 (23)	20	76	20.0 (2901)	210	17	Injection molding - General purpose. Best chemical resistance among FKMs
KR 545P	70.4	-5 (23)	45	72	21.0 (3046)	210	17	Injection or compression molding - General purpose. Best chemical resistance among FKMs
KR 565P	70.4	-5 (23)	65	72	21.0 (3046)	180	20	Compression molding - General purpose. Best chemical resistance among FKMs
KR 525LP	70.4	-5 (23)	25	72	22.0 (3191)	285	25	For extrusion of multilayer hoses, when higher EB and/or better fatigue resistance are required

^ 45 Mooney version available\*

\* Press cure condition: 10 min at 170°C (338°F), Post cure conditions: for bisphenol curable grades: (8+16) hours at 230°C (446°F) / for peroxide curable grades: 4 hours at 230°C (446°F)

\*\* Compliant to FDA § 177.2600

\*\*\* 45 Mooney version available

**Test Compound Recipes :**

**Bisphenol Curable Raw Gum**

Raw Polymer	100	Remarks
Bisphenol AF	2 phr	>99.5
BenzylTriphenylPhosphonium Chloride	0.5 phr	>99.5
N-990 carbon black	30 phr	Thermax N-990
Magnesium oxide	3 phr	Kyowamag 1 50
Calcium hydroxide	6 phr	OMM-2

**Bisphenol Cure incorporated Copolymers/Terpolymers**

Precompound	100	Remarks
N-990 carbon black	30 phr	Thermax N-990
Magnesium oxide	3 phr	Kyowamag 1 50
Calcium hydroxide	6 phr	OMM-2

**Peroxide curable Terpolymer raw gum**

Peroxide curable raw gum	100	Remarks
N-990 carbon black	30 phr	Thermax N-990
Luperox 101XL45	3 phr	Arkema
TAIC (100%)	3 phr	>99.0 %
Zinc Oxide (ZnO)	5 phr	>99.0 %

## Polvinylidene fluoride

PVDF is a highly non-reactive, semi-crystalline, high purity thermoplastic fluoropolymer with a service temperature up to 150 °C. PVDF Finds applications in industries like Chemical Process Industries, Semiconductor, Wire and Cable, Automotive, Construction, Lithium Ion Battery and Solar Panel. It offers excellent resistance to abrasion, continuous UV exposure and harsh chemicals. Further, it has good burn characteristics, good thermal and mechanical performance and high di-electric strength.

### Grades and applications

Grades	Characteristics	Applications
<b>Homopolymer</b>		
1005	Low molecular weight High melt flow rate Easy to process	Injection molding Thin wall extrusion
1020	Medium molecular weight Stiff resin used for pipes	Extrusion Compression molding Transfer molding
1125	High viscosity Excellent chemical resistance Good Solubility in polar solvents Good thermal & mechanical performance UV resistant Easy processability	Membranes Coatings Batteries

Grades		1005	1020	1125	
Form	-	Pellet	Pellet	Powder	
Parameters	Unit	Value	Value	Value	Method
<b>Physical Properties</b>					
Specific gravity	-	1.76 - 1.79	1.76 - 1.79	1.76 - 1.79	ASTM D792
Water absorption	%	< 0.04	< 0.04	< 0.04	ASTM D570
<b>Rheological Properties</b>					
Melt Mass Flow Rate	g/min	19 - 35 (230°C, 3.8 kg load)	1.5 - 3 (230°C, 3.8 kg load)	2 - 6 (230°C, 12.5 kg load)	ASTM D1238
Mold Shrinkage - Flow	%	< 3	< 3	< 3	Internal Method

Note: These are typical properties and not to be used for specification purpose

Grades		1005	1020	1125	
Form	-	Pellet	Pellet	Powder	
Parameters	Unit	Value	Value	Value	Method
<b>Mechanical Properties</b>					
Tensile modulus	MPa	1800 - 2500	1700 - 2300	1300 - 2300	ASTM D638
Tensile strength (Yield)	MPa	50 - 60	45 - 55	45 - 55	ASTM D638
Tensile strength (Break)	MPa	30 - 50	35 - 55	35 - 55	ASTM D638
Tensile elongation (Yield)	%	5.0 - 10.0	5.0 - 10.0	5.0 - 10.0	ASTM D638
Tensile elongation (Break)	%	> 50	> 50	> 50	ASTM D638
Taber abrasion resistance (1000 cycles, 1000 g, CS-17 wheel)	mg	5.0 - 10.0	5.0 - 10.0	5.0 - 9.0	ASTM D4060
<b>Impact Properties</b>					
Charpy notched impact strength (23 °C)	J/m	40 - 120	40 - 120	-	ASTM D6110
Notched izod impact strength (23 °C)	J/m	110	110	100	ASTM D256
Unnotched izod impact strength (23 °C)	J/m	1100	1100	1100	ASTM D256
<b>Hardness Properties</b>					
Durometer hardness (Shore D, 1 sec, 2.00 mm)	-	73 - 80	73 - 80	73 - 80	ASTM D2240
<b>Thermal Properties</b>					
Glass transition temperature	°C	-40	-40	-40	ASTM D4065
Melting temperature	°C	165 - 172	165 - 172	165 - 172	ASTM D3418
Deflection temperature under load (1.80 MPa)	°C	110	105	105	ASTM D648
Deflection temperature under load (0.45 MPa)	°C	130	135		ASTM D648
Vicat softening temperature	°C	140	145		ASTM D1525
CLTE - Flow (0 - 40 °C)	cm/cm/°C	$1.4 \times 10^{-4}$	$1.4 \times 10^{-4}$		ASTM D696
<b>Electrical Properties</b>					
Volume resistivity	Ohm-m	$2 \times 10^{12}$	$2 \times 10^{12}$	$2 \times 10^{12}$	ASTM D257
Dielectric strength (23 °C, 1.00 mm)	kV/mm	20-25	20-25		ASTM D149
Dielectric constant (23 °C, 100 MHz - 100 Hz)	-	4.5 - 9.5	4.5 - 9.5	4.5 - 9.5	ASTM D150
<b>Flammability Properties</b>					
Oxygen index	%	44	44	44	ASTM D2863

Note: These are typical properties and not to be used for specification purpose

## PTFE Micropowders

Fluoropolymer additives are ingredients that enable critical performance in the most demanding applications such as high temperature grease, rub resistant ink or coating, low wear plastic conveyer chain, high transparency food packaging film, or a television housing meeting stringent UL regulation.

### T Series

It is a versatile range of PTFE micro-powders. The high dispersibility of these products confers the classic low coefficient of friction characteristics of PTFE, enhancing the properties of a variety of substrates including thermoplastics, thermosets, inks, paints, coatings and elastomers. T series is typically used at concentrations ranging from 1 to 20%, dependent on application, some of which include thermoplastic gears, floor varnishes, lithographic inks, dynamic seals, industrial liner coatings, polymer waxes and greases.

### Properties

Grades	Bulk Density	Mean particle Size	Specific surface area	Melting point
T 103	450	3	<3	320
T 106	400	4	<3	327
T 109	400	9	<3	330
T 111	350	3	<3	320
T 104F	400	4	>7	333
T 1040F	500	<40	>6	333
T 201F	350	6	12	328
T 202F	400	6	12	328
T 204F	350	4	12	328
T 302	275	8	< 3	326
T 303	250	3	< 3	325
T 308	200	8	< 3	325
T 315F	400	15	< 3	326
T 320F	400	20	< 3	327
T 330F	400	30	< 3	327

Note: These are typical properties and not to be used for specification purpose

### Q Series

#### PTFE Aqueous Dispersion

It is an aqueous dispersion which consists of very small particles of PTFE resin, stabilized in water by non-ionic surfactant. It is formulated for use in aqueous media, but may also be used in a wide range of applications as an additive at concentration in the range 1-20%. Q series is used as an additive in polymers, coatings, paints, and lubricants. It may also be used in polymers to reduce friction and wear, as well as a drip-suppressant for flame retardant formulations.

Grade	Solid content	Surfactant content	pH of dispersion	Avg. particle size	Specific gravity
Q 920F	60	6	> 9.5	220	1.51
Q 930F	60	6	> 9.5	230	1.51

Note: These are typical properties and not to be used for specification purpose

## R Series

### Rheology Modifier

Our series of high molecular weight PTFE based additives designed to increase melt viscosity. As a drip suppressant additive, they are typically combined with flame retardants, generally in low enough concentrations that a polymer may be classified as “zero halogen”. In addition, this product class is used to enhance melt strength of difficult to process polymers. R series is most widely used as a drip suppressant in flame retardant polymers for housings in business machines and household electrical appliances, as well as electronic components.

### Properties

Grades	Bulk density	Mean particle size	Specific surface area	Melting point
R 740F	500	500	>7	342
R 810F	750	600	<3	342

Note: These are typical properties and not to be used for specification purpose

## ISAN

PTFE – SAN blend for optimal dispersion characteristics

### Properties

Grade	PTFE Content (%)	Specific Gravity	Bulk Density (g/cm3)	Moisture Content (%)	Average particle size (µm)
ISAN	50	1.50	.4	.5	.4

Note: These are typical properties and not to be used for specification purpose

## PPA (Polymer Processing Aids)

### P Series

It is a range of fluoropolymer-based processing additives that can be incorporated in very low concentrations as extrusion processing aids - primarily in LLDPE, mLLDPE, and other polyolefins. It helps meet the ever-increasing demands of film performance without compromising extrusion capabilities.

Properties	Value				
Grades	P 401F	P 402F	P 501F	P 502F	P 412F
Appearance	White free flowing powder				
Active component (%)	90	97	90	97	97
Anti-caking agent (%)	10	3	10	3	3
Bulk density (g/l)	900	700	900	700	700

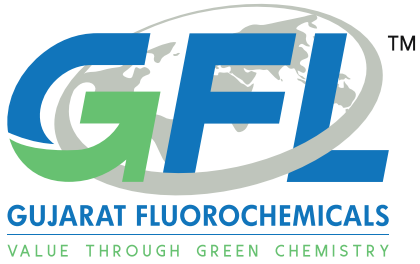
\*All our INOLUB™ P Series grades are US FDA/EU FDA compliant

Note: These are typical properties and not to be used for specification purpose



# Global Presence





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